



## HOT ROLLED BORON TREATED

**Grades:** SAE Grades 0.14% Carbon and greater.

**Qualities Available:** Commercial Steel (CS), Drawing Steel (DS), Structural Steel (SS), Specified Hardness (Available as Min / Max, or Rockwell B 15 Point Min Range Required).

**Size Range, Inches:** Mill edge capabilities are 3/4" greater than those stated below.

**Coil ID:** 30" unprocessed, 20" or 24" available for processed coils.

**Coil Weights:** Subject to slab weight and welding restrictions.

**Applicable Specifications:** ASTM A635, ASTM A1011, ASTM A1018, SAE J403.

## HOT-ROLLED SHEET

Carbon Grades Boron Treated for Hardenability - Cut Edge  
Greater Than 0.14% C

Thickness Range Ordered Minimums	PHR	Pickled *
0.071"-0.079"	38"	38"
0.080"-0.096"	39 3/8"	39 3/8"
0.097"-0.120"	42 1/2"	42 1/2"
0.121"-0.140"	44 1/2"	44 1/2"
0.141"-0.165"	46 1/2"	46 1/2"
0.166"-0.187"	48 1/2"	48 1/2"
0.188"-0.257"	48 1/2"	39 1/2"
0.258"-0.379"	48 1/2"	-
0.380"-0.625"	47 3/4"	-

**Notes:** \* These widths represent WCI's current in-house pickling capability at the maximum hot rolled width available. All other items within plain hot-rolled capabilities will be handled by an outside processor.

Temper Pass: Gauges through 0.090" require a temper pass and must be ordered as such. This applies to Carbon, Structural Steel, HSLAS, and PVQ product.

Product must be ordered as pickled on anneal orders.

Not responsible for rust on pickle dry product.